

SPECIFICATION AMENDMENTS

Enclosed is a Replacement Paragraph for the paragraph at page 3, lines 4-11 of the Specification.

REPLACEMENT PARAGRAPH – PAGE 3, LINES 4-11

Figures 6 and 7 show two cross-sections of a completed C-profile 50 that has an asymmetric cross-section and a varying cross-section along its length. The edges of the profile have been given the reference numbers 51, 52, and its corners have been given 53-56. In the line of extent of one part of the length of the profile that is shown as Figure 8, the corners are shown with dashed lines and the cross-sections given in Figures 6 and 7 have been indicated by the lines 6-6 and 7-7 in Figure 8. The C-profile can be defined as having a central flange 76 between the corners 54, 55; two upright sides 77, 78 between the corners 53, 54 and 55, 56; and two inwardly bent side-flanges 79, 80 between the corners, 53, 56 and the edges 51, 52. The dashed lines illustrated in Figure 8 are predetermined curved lines which the rollers pairs and edge cutters are controlled to follow to form the corners.